

Americas: COMMERCIAL

LNP* Thermocomp* Compound TH0815A

Also known as: HSG-T-0815A Product Reorder Name: TH0815A

LNP* THERMOCOMP* TH0815A is a compound based on Polyurethane resin containing High Specific Gravity Filler. Added features of this material include: High Specific Gravity.

Property

TYPICAL PROPERTIES (1)			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yield	18	MPa	ASTM D 638
Tensile Stress, break	16	MPa	ASTM D 638
Tensile Strain, yield	13.2	%	ASTM D 638
Tensile Strain, break	25.4	%	ASTM D 638
Tensile Modulus, 50 mm/min	1330	MPa	ASTM D 638
Flexural Stress	20	MPa	ASTM D 790
Flexural Modulus	1520	MPa	ASTM D 790
Tensile Stress, yield	19	MPa	ISO 527
Tensile Stress, break	17	MPa	ISO 527
Tensile Strain, yield	13.7	%	ISO 527
Tensile Strain, break	26.5	%	ISO 527
Tensile Modulus, 1 mm/min	1120	MPa	ISO 527
Flexural Stress	21	MPa	ISO 178
Flexural Modulus	1390	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	1057	J/m	ASTM D 4812
Izod Impact, notched, 23°C	144	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	16	J	ASTM D 3763
Multiaxial Impact	12	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	73	kJ/m²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	17	kJ/m²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 1.82 MPa, 3.2mm, unannealed	42	°C	ASTM D 648
CTE, -40°C to 40°C, flow	8.64E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	7.2E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	8.77E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.25E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	44	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Density	8.15	g/cm³	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.5	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.48	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.49	%	ISO 294
Density	8.15	g/cm³	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.06	%	ISO 62

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR (LOCAL SALES OFFICE) FOR AVAILABILITY IN YOUR REGION

- (1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.
- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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