

LNP* Stat-kon* Compound RX05488

Americas: COMMERCIAL

Also known as: RCFL-4036 FR
Product Reorder Name: RX05488

LNP STAT-KON* RX05488 is a compound based on Nylon 66 resin containing Carbon Fiber, Flame Retardant, Glass Fiber, PTFE. Added features of this material include: Electrically Conductive.

Property

TYPICAL PROPERTIES ⁽¹⁾			
	Value	Unit	Standard
MECHANICAL			
Tensile Stress, break	169	MPa	ASTM D 638
Tensile Strain, break	1.6	%	ASTM D 638
Tensile Modulus, 50 mm/min	24610	MPa	ASTM D 638
Flexural Stress	255	MPa	ASTM D 790
Flexural Modulus	14470	MPa	ASTM D 790
Tensile Stress, break	175	MPa	ISO 527
Tensile Strain, break	1.8	%	ISO 527
Tensile Modulus, 1 mm/min	18700	MPa	ISO 527
Flexural Stress	271	MPa	ISO 178
Flexural Modulus	17600	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	646	J/m	ASTM D 4812
Izod Impact, notched, 23°C	90	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	6	J	ASTM D 3763
Multiaxial Impact	3	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	44	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	11	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 1.82 MPa, 3.2mm, unannealed	242	°C	ASTM D 648
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	>240	°C	ISO 75/Af
PHYSICAL			
Density	1.7	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.32	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.2	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.7	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.24	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.67	%	ISO 294
Moisture Absorption (23°C / 50% RH)	0.47	%	ISO 62
ELECTRICAL			
Surface Resistivity	1.E+02 - 1.E+06	Ohm	ASTM D 257
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating (3)(4)	1.5	mm	UL 94 by GE

Source GMD, last updated:10/01/2004

Processing

Parameter

Injection Molding	Value	Unit
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.15 - 0.25	%
Melt Temperature	280 - 305	°C
Front - Zone 3 Temperature	295 - 305	°C
Middle - Zone 2 Temperature	280 - 295	°C
Rear - Zone 1 Temperature	265 - 275	°C
Mold Temperature	95 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:10/01/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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