



Noryl* Resin PPX630

Europe-Africa-Middle East: COMMERCIAL

PPX630 is a 30% glass filled alloy of PP and PPO providing design freedom for applications requiring a wide range of stiffness, toughness and temperature. NSF Standard 61 Compliant (color limited). Generic identification acc. ISO11469: >PP+PPE-I-GF30<

Property

TYPICAL PROPERTIES (1)			
PHYSICAL	Value	Unit	Standard
Mold Shrinkage on Tensile Bar, flow (2)	0.2 - 0.2	%	SABIC Method
Mold Shrinkage on Tensile Bar, xflow (2)	0.2 - 0.7	%	SABIC Method
Mold Shrinkage, flow, 24 hrs	0.2	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.7	%	ISO 294
ELECTRICAL	Value	Unit	Standard
Volume Resistivity	>1.E+15	Ohm-cm	IEC 60093
Surface Resistivity, ROA	>1.E+15	Ohm	IEC 60093

Source GMD, last updated:03/15/2006

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR (LOCAL SALES OFFICE) FOR AVAILABILITY IN YOUR REGION

- (1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.
- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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