

**Americas: COMMERCIAL** 

## LNP\* Lubricomp\* Compound KFI12

Also known as: KFL-4412 Product Reorder Name: KFI12

LNP LUBRICOMP\* KFI12 is a compound based on Acetal Copolymer resin containing Glass Fiber, Silicone. Added features of this material include: Internally Lubricated.

## **Property**

TYPICAL PROPERTIES (1)			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yield	73	MPa	ISO 527
Tensile Strain, break	2.6	%	ISO 527
Tensile Modulus, 1 mm/min	5300	MPa	ISO 527
Flexural Stress	110	MPa	ISO 178
Flexural Modulus	4700	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, notched 80*10*4 +23°C	5	kJ/m²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	162	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Density	1.46	g/cm³	ISO 1183

Source GMD, last updated:10/14/2005

## **Processing**

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR (LOCAL SALES OFFICE) FOR AVAILABILITY IN YOUR REGION

- (1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.
- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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