



Americas: COMMERCIAL

LNP* Lubricomp* Compound FL003

Also known as: LUBRICOMP FL-4030 Product Reorder Name: FL003

LNP* Lubricomp* FL-4030 is a High Density Polyethylene containing PTFE.

Property

TYPICAL PROPERTIES (1)			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yld, Type I, 5 mm/min	24	MPa	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	14	MPa	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	8.5	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	59	%	ASTM D 638
Tensile Modulus, 50 mm/min	1480	MPa	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	850	MPa	ASTM D 790
Tensile Stress, yield, 5 mm/min	24	MPa	ISO 527
Tensile Stress, break, 5 mm/min	12	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	8.4	%	ISO 527
Tensile Strain, break, 5 mm/min	237	%	ISO 527
Tensile Modulus, 1 mm/min	1310	MPa	ISO 527
Flexural Stress	20	MPa	ISO 178
Flexural Modulus, 2 mm/min	920	MPa	ISO 178
IMPACT	Value	Unit	Standard
zod Impact, unnotched, 23°C	1460	J/m	ASTM D 4812
zod Impact, notched, 23°C	39	J/m	ASTM D 256
Multiaxial Impact	4	J	ISO 6603
Instrumented Impact Total Energy, 23°C	8	J	ASTM D 3763
zod Impact, unnotched 80*10*4 +23°C	94	kJ/m²	ISO 180/1U
zod Impact, notched 80*10*4 +23°C	3	kJ/m²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	72	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	46	°C	ASTM D 648
CTE, -30°C to 30°C, flow	1.34E-04	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	1.45E-04	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	82	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	46	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Specific Gravity	1.03	-	ASTM D 792
Density	1.03	g/cm³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.04	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	1 - 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	1 - 3	%	ASTM D 955
Moisture Absorption (23°C / 50% RH)	0.04	%	ISO 62

Source GMD, last updated:08/22/2008

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR (LOCAL SALES OFFICE) FOR AVAILABILITY IN YOUR REGION

- (1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.
- (2) Only typical data for selection purposes. Not to be used for part or tool design.
- (3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
- (4) Internal measurements according to UL standards.

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