

## LNP\* Stat-kon\* Compound DX05474

Asia Pacific: COMMERCIAL

Also known as: DC-1002 EM FR MR  
Product Reorder Name: DX05474

LNP\* Stat-kon\* DX05474 is a compound based on Polycarbonate resin containing Flame Retardant, Carbon Fiber. Added features of this material include: Electrically Conductive, Easy Molding, Flame Retardant, Mold Release.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
	Value	Unit	Standard
<b>MECHANICAL</b>			
Tensile Stress, break	105	MPa	ASTM D 638
Tensile Strain, break	5.9	%	ASTM D 638
Tensile Modulus, 50 mm/min	13780	MPa	ASTM D 638
Flexural Stress	158	MPa	ASTM D 790
Flexural Modulus	7580	MPa	ASTM D 790
Tensile Stress, break	107	MPa	ISO 527
Tensile Strain, break	6.4	%	ISO 527
Tensile Modulus, 1 mm/min	7680	MPa	ISO 527
Flexural Stress	169	MPa	ISO 178
Flexural Modulus	7300	MPa	ISO 178
<b>IMPACT</b>			
Izod Impact, unnotched, 23°C	373	J/m	ASTM D 4812
Izod Impact, notched, 23°C	53	J/m	ASTM D 256
Izod Impact, unnotched 80*10*4 +23°C	28	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A
<b>THERMAL</b>			
HDT, 0.45 MPa, 3.2 mm, unannealed	295	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	290	°C	ASTM D 648
CTE, -40°C to 40°C, flow	1.03E-04	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	4.14E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	1.03E-04	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	4.1E-05	1/°C	ISO 11359-2
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	150	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	146	°C	ISO 75/Af
<b>PHYSICAL</b>			
Density	1.29	g/cm <sup>3</sup>	ASTM D 792
Mold Shrinkage, flow, 24 hrs	0.3 - 0.5	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.4 - 0.6	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.36	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.51	%	ISO 294
Density	1.29	g/cm <sup>3</sup>	ISO 1183
<b>ELECTRICAL</b>			
Surface Resistivity	1.E+03 - 1.E+07	Ohm	ASTM D 257

Source GMD, last updated:09/24/2008

### Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:09/24/2008

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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