

## LNP\* Lubriloy\* Compound D2000P

Americas: COMMERCIAL

Also known as: D-EP

Product Reorder Name: D2000P

LNP LUBRILLOY\* D2000P is a compound based on Polycarbonate resin containing Proprietary Lubricant. Added features of this material include: Exceptional Processing.

### Property

TYPICAL PROPERTIES <sup>(1)</sup>			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yield	56	MPa	ASTM D 638
Tensile Stress, break	46	MPa	ASTM D 638
Tensile Strain, yield	5.9	%	ASTM D 638
Tensile Strain, break	42.3	%	ASTM D 638
Tensile Modulus, 50 mm/min	1930	MPa	ASTM D 638
Flexural Stress	86	MPa	ASTM D 790
Flexural Modulus	2270	MPa	ASTM D 790
Tensile Stress, yield	54	MPa	ISO 527
Tensile Stress, break	46	MPa	ISO 527
Tensile Strain, yield	5.3	%	ISO 527
Tensile Strain, break	43.1	%	ISO 527
Tensile Modulus, 1 mm/min	2100	MPa	ISO 527
Flexural Stress	86	MPa	ISO 178
Flexural Modulus	2300	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched, 23°C	NB	J/m	ASTM D 4812
Izod Impact, notched, 23°C	453	J/m	ASTM D 256
Instrumented Impact Energy @ peak, 23°C	40	J	ASTM D 3763
Multiaxial Impact	43	J	ISO 6603
Izod Impact, unnotched 80*10*4 +23°C	137	kJ/m <sup>2</sup>	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	12	kJ/m <sup>2</sup>	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	137	°C	ASTM D 648

HDT, 1.82 MPa, 3.2mm, unannealed	125	°C	ASTM D 648
CTE, -40°C to 40°C, flow	7.12E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, xflow	7.27E-05	1/°C	ASTM E 831
CTE, -40°C to 40°C, flow	7.12E-05	1/°C	ISO 11359-2
CTE, -40°C to 40°C, xflow	7.28E-05	1/°C	ISO 11359-2
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	131	°C	ISO 75/Af
<b>PHYSICAL</b>	<b>Value</b>	<b>Unit</b>	<b>Standard</b>
Density	1.17	g/cm <sup>3</sup>	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.13	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs	0.8	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs	0.8	%	ASTM D 955
Mold Shrinkage, flow, 24 hrs	0.84	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.81	%	ISO 294
Wear Factor Washer	44	10 <sup>-10</sup> in <sup>5</sup> -min/ft-lb-hr	ASTM D 3702 Modified
Dynamic COF	0.19	-	ASTM D 3702 Modified
Static COF	0.15	-	ASTM D 3702 Modified
Density	1.17	g/cm <sup>3</sup>	ISO 1183
Moisture Absorption (23°C / 50% RH)	0.21	%	ISO 62
<b>FLAME CHARACTERISTICS</b>	<b>Value</b>	<b>Unit</b>	<b>Standard</b>
UL Compliant, 94HB Flame Class Rating (3)(4)	1.5	mm	UL 94 by GE

Source GMD, last updated:09/30/2004

## Processing

Parameter		
Injection Molding	Value	Unit
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 315	°C
Front - Zone 3 Temperature	305 - 315	°C
Middle - Zone 2 Temperature	300 - 310	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	65 - 95	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:09/30/2004

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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